Maintenance manual for stair inclined lift Konstanz The work may only be performed by qualified technical personnel!

The following work may only be performed **by qualified personnel**:

Assembly work
Adjustment and setup work
Maintenance work
Troubleshooting/rectification

Qualified personnel are persons who

- who are familiar with the machine function
- have been trained about the functioning
- have read and understood the operating, assembly and service manuals
- are clear about the hazards of the machine (and its components)
- recognize and understand the relationships of the mechanical components
- recognize and understand the relationships of the electrical components
- possess the appropriate tools/measurement devices and can use them
- have sufficient knowledge of German or English for understanding

During any work on the machine, please observe:

- Do not make the machine accessible to other persons with increased hazard potential (disassembled paneling parts, protective devices, ...)
- Risk of tripping due to opened machine; avoid tools, power cables etc. lying around.
- The hazard potential of the machine must not have been increased after work on the machine.
- Parts of the machine which are not firmly connected with the construction/rail must be secured against falling over.



The safety notes in the operator manual must be observed!!

Original parts and accessories are specially designed for our platform lift. We point out explicitly that parts and accessories which are not supplied by us have also not been tested and approved by us. The installation or use of such products can therefore possibly negatively change the constructional properties of the lift and thus actively or passively affect the travel safety. The manufacturer assumes no liability for damages resulting from the use of parts and accessories which are not the original parts and accessories.

Tools / operating and auxiliary materials / measurement and test devices

Torque wrench 110Nm (10 to 24mm)

Jaw-ring wrenches (7 / 8 / 10 / 13 / 14 / 17 / 30 / 40mm)

Allen wrenches (2 / 3 / 4 / 5 / 6mm)

Punch (4 / 6mm)

Pliers

Side cutter

Spring-ring pliers A01, A11

Phillips head screwdriver (PH1, PH2)

Slotted screwdriver (1x6mm / 0.6x4.5mm)

Loctite 243

Cable drum

Lamp

Voltage measurement device (230VAC / 30VDC)

Ammeter 24 V DC min. 1A max. 50A

Ohmmeter

9V block battery (1x)

Battery 1.5V AA (2 for each external control device)

Battery 1.5V AAA (2x for each UHF handheld transmitter)

Lubricants:

OKS 469 NLGL 2 plastic and elastomir lubricant (-40°C to 150°C) (Further designation: S1)

E-COLL NLGI 2 multi-use grease I emulsified with lithium (-30°C to 120°C) (Further designation: S2)

E-COLL NLGI 2 multi-use grease I emulsified with lithium (-30°C to 120°C) (Further designation: S3)

Fina Marson L2 (Further designation: S4)

Eurotech Neoval Oil MTO 300 (Further designation: S5)

Ultraclean Eurotech (Technical cleaner) (Further designation: R1)

High mortality parts / Parts which should possibly be replaced

Batteries 6V (4 x)

Batteries 12V (4 x)

Roller lever switch (1x)

Pusher switch (1x)

Micro-switch

Guide rolls including bearing (4x)

Control unit on the spiral cable with bushing (1x)

Charger (1x)

Fuses: 6.3 A slow-blow micro-fuse / 2 A blade fuse / 10 A blade fuse / 25 A torpedo fuse

		↓		
	T80	Konstanz	LL12	STL300
Rail connections	8*	XXX	XXX	xxx
Rack / pinion	XXX	XXX	9	9
Drive chain	2	2* oder 3**	XXX	2
Drive plastic guide	1**	XXX	XXX	xxx
Drive tabs	1	XXX	XXX	xxx
Drive intermediate blocks	6	XXX	XXX	xxx
Locking bolt	2* oder 3**	2* oder 3**	3	2* oder 3**
Bowden cables	3*	3*	3*	3*
Access flap bearing	2* oder 3**	2* oder 3**	3	2* oder 3**
Arms linkage	2* oder 3**	2* oder 3**	3	2* oder 3**
bearing arrestor	4	4	4	4
cleaning arrestor	7	7	7	7
Bar for bypass switch	2* oder 3**	2* oder 3**	3	2* oder 3**

^{*} indoor

^{**} outdoor

1	OKS 469 NLGL 2 plastic and elastic lubricant (-40°C bis 150°C)				
2	E-COLL NLGI 2 graphed multi-purpose grease II (-30°C bis 120°C)				
3	E-COLL NLGI 2 multi-purpose grease I lithium saponified				
4	Mixture (50/50) aus Nr.3 und Nr.5				
5	Eurotech Neoval Oil MTO 300				
6	Interflon Fin Grease (Aerosol) transparent multi-purpose grease (-20°C bis 150°C)				
7	Ultraclean Eurotech (Techn. cleanser)				
8	OKS 2101				
9	Ballistol Teflon spray				

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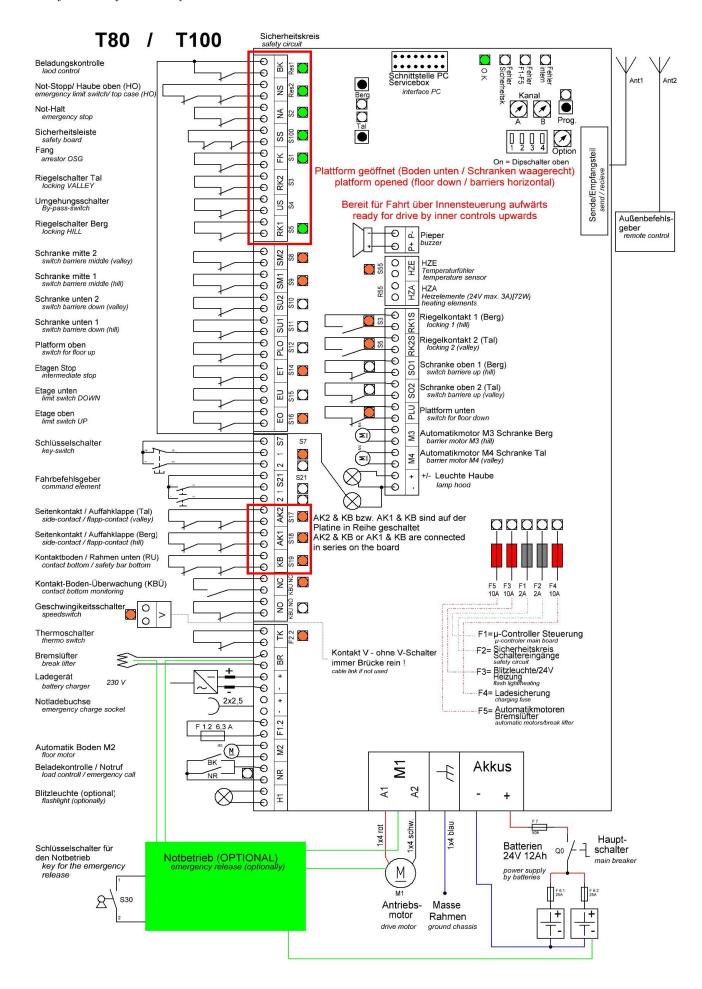
Maintenance plan based on EN 13015			Manufacturer: LIPPE Lift GmbH Weststrasse 48, 32657 Lemgo		ocation:	
]	Page 1 of 5 Designation of the lift: Stair inclined lift Konstan		inclined lift Konstanz	Brand no.		
running No.	Work to be performed (Only by qualified tech	nnical personnel)	Measurement and testing devices, Operating and auxiliary materials		Comments	
1.	Supports				If available	
1.1	Check stability			A		
1.2	Look for corrosion, break-o	outs and deformations		A		
2.	Track					
2.1	fastening			A		
2.1.1	Look for corrosion, break-o	outs and deformation		A		
2.1.2	2 Check stability			A		
2.2	Overdrive protection			В		
2.2.1	Check position and stability	V		В		
2.3	Limit switch graphs			A		
2.3.1	Search for corrosion			A		
2.3.2	Check position, function and	d stability		A		
2.4	Unlocking graphs			A		
2.4.1	Search for corrosion and br	reak-outs		A	Possibly replace plastic	
2.4.2	Check position, function and	d stability		A		
2.5	Bar for bypass switch			A		
2.5.1	Check position, function and	d stability		A		
2.6	Loading station			A		
2.6.1	Search for break-outs, defor	rmation, corrosion and wear		A		
2.6.2	Check contact, function, set	tting and fastening	Voltage measurement device / Ammeter	A	Voltage on the loading station must be between 25.5 Volt and 29.5 Volt	
2.7	Track pipes: Look for corro	sion, break-outs and deformations		A		
	Intervals: $A = 1x$ per year $B = \text{every two years}$					

based on EN 13015			Weststrasse 48, 32657 Lemgo		ocation:
		Designation of the lift: St			rand no.
running No.	Work to be performed (Only by qualified technical	personnel)	Measurement and testing devices, Operating and auxiliary materials	T C	Comments
3.	Load carrying equipment				
3.1	Roller set			A	
3.1.1	Look for corrosion, break-outs an	d deformations		A	
3.1.2	Check stability of the lower and <u>u</u>	pper roller set		A	
3.1.3	Check function, setting and cleared	unce		A	
3.1.4	Look for noises, deformation, wed	r and contamination		A	
3.2	Drive			A	
3.2.1	Check radial clearance of the roll	ers and roller bolts in the drive sprock	ket	A	Clearance as minimal as possible (max 0.3mm)
3.2.2	Check stability of the screw conne	ection between the drive sprocket and a	the hub	A	
3.2.3	Check the fit of the safety ring for	the drive sprocket on the drive shaft		A	
3.2.3.1	Check setting, clearance, lubricat	ion	See page 3	A	
3.2.4	Check stability of the switch faste	ning bracket		A	
3.3	Safety gear			A	
3.3.1	Look for noises, deformation, wed	r and contamination		A	
3.3.2	Check function, setting and lubric	ation	See page 3	A	During downwards travel, engage the safety catch carefully with a longer object. Use cleaner and grease again
3.4	Control: Check stability			В	
3.4.1	Replace battery (for acoustic sign	als)	9V block battery	A	
3.5	Gates			A	
3.5.1	Check position, function, clearance	ce, lubrication (bearing and rod).	See page 3	A	
3.5.2	Check function and wear of the lo	cking device		A	
3.5.3	Look for corrosion and contamina	ation		A	
			Intervals	: A	= 1x per year $B = every two years$

	Maintenance plan	Manufacturer:	LIPPE Lift Gmbl		L	ocation:
	pased on EN 13015	D : .: .: .: 110	Weststrasse 48, 32	<u> </u>	Ļ	,
	Page 3 of 5	Designation of the lif	t: Stair inclined lift		B	rand no.
running No.	Work to be performed (Only by qualified technic	ical personnel)		Measurement and testing devices, Operating and auxiliary materials		Comments
3.6	Contact floor (Only carry out	when the floor is folded up)			A	
3.6.1	Look for deformation and con	tamination			A	
3.6.2	Check function, fastening and	clearance			A	
3.7	Internal control system				A	
3.7.1	Check function, fastening				Α	
3.8.2	Look for break-outs and misss	ing labeling			A	
3.8	External control system				A	
3.8.1	Check function, fastening				Α	
3.8.2	Look for break-outs and missa	ing labeling			A	
3.8.3	Replace battery			2x 1.5V AA	A	
3.9	Motor: Check fastening				A	
3.10	All switches				Α	
3.10.1	Look for break-outs, wear and	d contamination			Α	
3.10.2	Check function, setting, faster	ning and clearance			A	
3.11	Main switch				A	
3.11.1	Look for break-outs, wear and	d contamination			В	
3.11.2	Check function and fastening				Α	
3.12	Worm gear: look for break-ou	its and leaks			В	
3.13	Back wall: Check fastening				В	
3.14	Batteries (6V and/or 12V)				A	
3.14.1	Look for corrosion and conta	mination			В	
3.14.2	Check stability, function and	voltage		Voltage measurement device	A	The voltage of each individual battery: min. 6.3V (12.3V) Difference between the individual batteries max. 0.2 Volt (Only change complete blocks!)
	Intervals: $A = 1x$ per year $B = \text{every two years}$					

Maintenance plan based on EN 13015			anufacturer: LIPPE Lift GmbH Weststrasse 48, 32657 Lemgo		ocation:
]	Page 4 of 5 Designation of the lift: Stair inclined lift Konstanz		ed lift Konstanz	B	rand no.
running No.	Work to be performed (Only by qualified tech		Measurement and testing devices, Operating and auxiliary materials		Comments
3.15	Loading device			A	
3.15.1	Look for break-outs, and co			A	
3.15.2	Check function and fastenia	ng		A	
3.16	Securing device			A	
3.16.1	Look for break-outs, and co	ontamination		A	
3.16.2	Check function and fastenia	ng		A	
3.17	Loading brushes			A	
3.17.1	Search for break-outs, defo	ormation, and wear		A	
3.17.2	Check function, setting and	l fastening		A	
3.18	Switch for ramp			A	
3.18.1	Look for corrosion, deform	nation and contamination		A	
3.18.2	Check fastening, setting (fo	olded up and down), function and lubrication	See page 3	A	Possibly Use eccentric to readjust; possibly reset tensile spring; angle folded up at least 45°
3.19	Safety bar			A	If available
3.19.1	Look for deformation and c	contamination		A	
3.19.2	Check function, setting and	l clearance		A	
3.20	Side Switch for ramp			A	If available
3.20.1	Look for deformation, wear	r and contamination		A	
3.20.2	Check function, fastening a	and lubrication	See page 3	A	
3.21	Automatic gears			A	If available
3.21.1	Search for break-outs, deformation, and wear			A	
3.21.2	Check chain stretching, fur	nction, fastening and fixation with a cotter pin		A	
	•		Intervals:	Α	= 1x per year $B = every two years$

Maintenance plan based on EN 13015		Manufacturer:	Facturer: LIPPE Lift GmbH Weststrasse 48, 32657 Lemgo		ocation:
	Page 5 of 5	Designation of the l	ift: Stair inclined lift Konstanz	В	rand no.
running No.	Work to be performed (Only by qualified tech	nical personnel)	Measurement and te devices, Operating and auxilimaterials		Comments
3.22	Couplings			A	If available
3.22.1	Look for break-outs, deform	nations, noise and wear		A	
3.22.2	Check function, setting and	fixation with a cotter pin		A	
3.23	Folding seat / safety belt			A	If available
3.23.1	Look for corrosion, cracks a	and deformation		A	
3.23.2	Check function and fastenin	g		A	
3.24	Unlocking cam			A	
3.24.1	Search for deformation and	wear		A	
3.24.2	Check function, setting and	lubrication	See page 3	A	
3.25	Emergency unlocking: chec	k function and marking		A	
3.26	Hand wheel: Check fastenin	ng and labeling		A	
3.27	Emergency call: check func	tion		A	Check batteries if available
3.28	Side contact switch			A	
3.28.1	Check function, setting and	clearance		A	
3.29	Contact switch on underside	e of frame		A	
3.29.1	Check function, setting and	clearance		A	
3.30	Contact switch on top side of	of cover		A	
3.30.1	Check function, setting and	clearance		A	
3.31	Overload protection			A	
3.31.1	Check function, setting and	clearance		A	
4.	Miscellaneous				
4.1	Test drive: Check all function	ons and driving behavior		A	
4.2	Labeling (stickers, warning	signs,): complete		A	Possibly not supplemented by customer request?
	<u> </u>		Inter	vals: A	= 1x per year $B = every two years$



<u>Platine</u>

Mainboard	Connectors	Anschluß	Connection
RES1	(leer) BK	Beladungskontrolle	weight-control
RES2	NS	Not-Stopp	emergency limit switch
S2	NA	NOT-HALT	emergency off
S100	SS	Sicherheitsleiste (optional)	switch for safetyboard (optionally)
S1	FK	Fangschalter	switch at arrestor OSG
S3	RK2	Riegelschalter TAL	switch for locking (valley)
S4	US	Umgehungsschalter	by-pass-switch
S5	RK1	Riegelschalter BERG	switch for locking (hill)
S8	SM2	Schranke TAL Mitte	switch for barrier (valley) middle
S9	SM1	Schranke BERG Mitte	switch for barrier (valley) middle
S10	SU2		\ /
		Schranke TAL Unten	switch for barrier (valley) down
S11	SU1	Schranke BERG Unten	switch for barrier (hill) down
S12	PLO	Plattformboden Oben	floor switch, floor UP (optionally)
S14	ET	Etagenschalter	switch for intermediate stop (optionally)
S15	EU	Endschalter Unten	limit switch DOWN
S16	EO	Endschalter Oben	limit switch UP
S7	S7 /1/2	Schlüsselschalter an Lift	key switch at carriage
S21	S21 / 1 / 2	Befehlsgeber an Lift	somand element at carriage
S17	AK2	Auffahrklappe TAL	switch for ramp (valley)
S18	AK1	Auffahrklappe BERG	switch for ramp (hill)
S19	KB	Kontaktboden (Serie)	switch for contact bottom (series)
KBÜ NC	NC	Kontaktbodenüberwachung	switch for contact bottom monitoring
		(optional)	(optionally)
KBÜ NO	NO	Kontaktbodenüberwachung	switch for contact bottom monitoring
		(optional)	(optionally)
V	V	Geschwindigkeit (optional)	switch for speed (optionally)
F2.2	TK	Thermokontakt M1	thermo switch drive motor
Y1	BR	Bremslüfter M1	brake lifter
1X20	+ / -	Ladegerät	battery charger
1X30	+ / -	Notladebuchse	emergency battery charging socket
F1.2	F1.2	Ladesicherung 6,3A	short circuit - charge contacts
M2	M2	Automatikmotor Boden (optional)	automatic motor (optionally)
S50	NR	Notruftaster (optional)	emergency call switch (optionally)
H1	H1	Blitzleuchte (optional)	flash light (optionally)
Pieper	P+ P-		
	HZE	Pieper	buzzer tomperature concer
Heizung (72/73)		Fühler Heizung	temperature sensor
Heizung (74/75)	HZA	Heizelemente	heating elements
(76/77)	RK1S	Riegelschalter BERG (Schliesser)	switch for locking (hill)
(78/79)	RK2S	Riegelschalter TAL (Schliesser)	switch for locking (valley)
(80/81)	SO1	Schranke BERG oben	switch for barrier (hill) up
(82/83)	SO2	Schranke TAL oben	switch for barrier (valley) up
(84/85)	PLU	Plattformboden unten	floor switch, floor down
M3 (86/87)	M3	Automatikmotor Schranke BERG	automatic motor barrier (hill)
M4 (88/89)	M4	Automatikmotor Schranke TAL	automatic motor barrier (valley)
24V	+ -	24V	24 V
M1 (A1 / A2)	A1 / A2	Antriebsmotor	drive motor
AKKU 24V	AKKU + -	Akkus 24V 9Ah	power supply by batteries
Rahmen Masse	GND	Masse Rahmen	ground chassis
			-
		<u> </u>	

zusätzliche, nicht in der Steuerung aufgeführten Schalter und Sicherungen					
additional switch	es and fuse, not l				
board					
	Q0	Hauptschalter	main breaker		
	F4	Ladesicherung extern	external charging fuse		
	F6.1/F6.2	Sicherungen Akku´s	accumulator fuses		
	F7	Hauptsicherung	main fuse		
	SK1	Seitenkontakt BERG	side contact (hill)		
	SK2	Seitenkontakt TAL	side contact (valley)		
	RU 1/2	Kontakt Rahmen Unterseite	contact frame bottom side		
	НО	Kontakt Haube oben	contact hood top		
	S30	Notbetrieb (optional)	emergency release (optionally)		